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PPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/506,896	09/07/2004	Hiroaki Tatematsu	HEIW:034	5425
6160	7590 07/22/2005		EXAMINER	
PARKHURST & WENDEL, L.L.P.			ZEMEL, IRINA SOPJIA	
1421 PRINCE STREET SUITE 210			ART UNIT	PAPER NUMBER
ALEXANDRIA, VA 22314-2805			1711	

DATE MAILED: 07/22/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)				
Office Action Summany	10/506,896	TATEMATSU ET AL.				
Office Action Summary	Examiner	Art Unit				
The SAAU DIO DATE of this commission and	Irina S. Zemel	1711				
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address				
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply If NO period for reply is specified above, the maximum statutory period w Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be time within the statutory minimum of thirty (30) days will apply and will expire SIX (6) MONTHS from cause the application to become ABANDONEI	nely filed s will be considered timely. the mailing date of this communication. D (35 U.S.C. § 133).				
Status						
2a) ☐ This action is FINAL . 2b) ☑ This 3) ☐ Since this application is in condition for alloward	,—					
Disposition of Claims						
4) ☐ Claim(s) 1-6 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration. 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-6 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or election requirement.						
Application Papers						
9) The specification is objected to by the Examiner. 10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a). Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority under 35 U.S.C. § 119						
12) ☒ Acknowledgment is made of a claim for foreign a) ☒ All b) ☐ Some * c) ☐ None of: 1. ☐ Certified copies of the priority documents 2. ☐ Certified copies of the priority documents 3. ☒ Copies of the certified copies of the priority application from the International Bureau * See the attached detailed Office action for a list	s have been received. s have been received in Applicati ity documents have been receive ı (PCT Rule 17.2(a)).	on No ed in this National Stage				
Attachment(s)						
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date 9-7-2004. 	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:					

DETAILED ACTION

Claim Objections

Claim 2 is objected to under 37 CFR 1.75(c), as being of improper dependent form for failing to further limit the subject matter of a previous claim. Applicant is required to cancel the claim(s), or amend the claim(s) to place the claim(s) in proper dependent form, or rewrite the claim(s) in independent form. The limitation "preferably" does not actually limit the claims to the specifically recited value or characteristic, and, thus, does not further limit claims 1.

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (a) the invention was known or used by others in this country, or patented or described in a printed publication in this or a foreign country, before the invention thereof by the applicant for a patent.
- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- (e) the invention was described in a patent granted on an application for patent by another filed in the United States before the invention thereof by the applicant for patent, or on an international application by another who has fulfilled the requirements of paragraphs (1), (2), and (4) of section 371(c) of this title before the invention thereof by the applicant for patent.

The changes made to 35 U.S.C. 102(e) by the American Inventors Protection Act of 1999 (AIPA) and the Intellectual Property and High Technology Technical Amendments Act of 2002 do not apply when the reference is a U.S. patent resulting directly or indirectly from an international application filed before November 29, 2000. Therefore, the prior art date of the reference is determined under 35 U.S.C. 102(e) prior to the amendment by the AIPA (pre-AIPA 35 U.S.C. 102(e)).

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-6 are rejected under 35 U.S.C. 102(e) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over JP 2003-49017 to Toray Ind. Inc., (hereinafter "Toray").

Toray discloses polyphenylene sulfide based foamed molded products which are suitable for optical parts and which are obtained by injection molding pf PPS saturated with supercritical carbondioxide. The reference further contemplates addition various inorganic and fibrous fillers (as per claim 3) and addition other polymers that can act as melt tension modifiers.

The reference does not added the relative density of the resulting foams, however, since the compositions are substantially identical to the claimed compositions and are obtained by the methods substantially identical to the methods disclosed in the instant application, it is reasonable believed that the claimed properties are inherently exhibited by the disclosed materials. The burden is shifted to the applicants to provide factual evidence to the contrary.

In respect to limitations of claims 2, (a) – similar inherency argument applies, and (b) – as discussed above, the claim does not actually recite any required limitation since limitation reciting "preferably" is not mandatory.

Claims 1-5 are rejected under 35 U.S.C. 102(e or a) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over WO 02/090085 to Trexel, Inc., (hereinafter "Trexel").

Trexel discloses injection molding of microcellular polymeric foams by saturating polymeric materials with supercritical gas (CO2 or nitrogen). Among suitable polymers, polycarbonates and polyesters such as polyethylene terephtalates are disclosed on page 22. The reference further discloses addition of various additives including fillers and other additives which can act as viscosity modifiers. The reference further discloses a foamed and unfoamed articles of the same volume and the weight difference of about 10 %, which, by implication, satisfies the claimed relative density characteristic. See table on page 22. The preamble limitations "for use as optical base" is given weight only to the extent that the composition disclosed in the reference is capable of being used such. The disclosed composition is inherently capable for the claimed use because the claimed composition is believed to be identical to the composition disclosed in the reference. Therefore, the preamble limitation is anticipated by the reference. The burden is shifted to the applicant to provide convincing factual evidence to the contrary.

Claims 1-5 are rejected under 35 U.S.C. 102(a or e) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over US patent 6,403,663 to DeSimone et al., (hereinafter "DeSimone").

DeSimone discloses method of making foamed polymeric articles using supercritical carbon dioxide. See, for example, Injection Molding section in columns 7-

8. Suitable polymers disclosed in column 3 and suitable additives disclosed in column 4 fully correspond to the limitations recited in claims 3-5. Once again, the reference does not address the reference does not added the relative density of the resulting foams, however, since the compositions are substantially identical to the claimed compositions and are obtained by the methods substantially identical to the methods disclosed in the instant application, it is reasonable believed that the claimed properties are inherently exhibited by the disclosed materials. The burden is shifted to the applicants to provide factual evidence to the contrary. Also, the preamble limitations "for use as optical base" is given weight only to the extent that the composition disclosed in the reference is capable of being used such. The disclosed composition is inherently capable for the claimed use because the claimed composition is believed to be identical to the composition disclosed in the reference. Therefore, the preamble limitation is anticipated by the reference. The burden is shifted to the applicant to provide convincing factual evidence to the contrary.

Claims 1-3 are rejected under 35 U.S.C. 102(b) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over US Patent 5,158,986 to Cha et al., (hereinafter "Cha").

Cha disclosed method of making foamed polymeric articles using supercritical carbon dioxide. See, for example, description of figure 18. Suitable polymers include polycarbonates as per column 6, line 61.

Once again, the reference does not address the reference does not added the relative density of the resulting foams, however, since the compositions are

substantially identical to the claimed compositions and are obtained by the methods substantially identical to the methods disclosed in the instant application, it is reasonable believed that the claimed properties are inherently exhibited by the disclosed materials. The burden is shifted to the applicants to provide factual evidence to the contrary. Also, the preamble limitations "for use as optical base" is given weight only to the extent that the composition disclosed in the reference is capable of being used such. The disclosed composition is inherently capable for the claimed use because the claimed composition is believed to be identical to the composition disclosed in the reference. Therefore, the preamble limitation is anticipated by the reference. The burden is shifted to the applicant to provide convincing factual evidence to the contrary.

Claim Rejections - 35 USC § 103

Claim 6 is rejected under 35 U.S.C. 103(a) as being unpatentable over Trexel in combination with JP62-50801 to Teijin Chem., (hereinafter "Teijin").

The disclosure of Trexel is discussed above. The reference expressly states that molded articles of ANY type can be produced by the methods of the invention, and specifically lists, for example, polycarbonates as suitable polymers. It is well known in the art that foamed polycarbonated are conventionally used for production of molded optical articles as those delaimed in claim 6. See, for example, Teilin. Therefore, producing a specifically claimed optical articles from compositions disclosed by Trexel

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and by the method of Trexel would have been obvious with reasonable expectation of adequate results.

Claim 4-6 are rejected under 35 U.S.C. 103(a) as being unpatentable over Cha in combination with Teijin.

The disclosure of Cha is discussed above. Cha does not expressly disclosed what king of moldings can be obtained by the disclosed method, but, as discussed above, expressly disclosed polycarbonates as suitable materials to produce foamed moldings. It is well known, as discussed above, in the art that foamed polycarbonated are conventionally used for production of molded optical articles as those delaimed in claim 6. See, for example, Teilin. Therefore, producing a specifically claimed optical articles from compositions disclosed by Trexel and by the method of Trexel would have been obvious with reasonable expectation of adequate results. It is also notoriously known to add various fillers and additives to polycarbonate molding to improve its desired properties (also as contemplated, for example, by Teijin). Thus, invention as claimed would have been obvious from the combined teachings of the above cited references.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Irina S. Zemel whose telephone number is (571)272-0577. The examiner can normally be reached on Monday-Friday 9-5.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, James Seidleck can be reached on (571)272-1078. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Irina S. Zemel Examiner

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